



TECHNICAL CONDITIONS No. 004/2022-R&D

for delivery of the bearing **73-1-22** and using with rotor cup

Description of the goods:	special double row bearing for rotor spinning in Open-end textile machines
Drawing No.:	73-1-22-09-5465
Marking:	73-1-22, Kinex logo, MADE IN SLOVAKIA, character code – on the surface of outer ring QR code – on the face of shaft (rotor cup side)
Resilient mounting type:	83-15, 83-15-2
Working temperature:	Open-end textile machines must be placed in the conditioned environment, where the temperature is between 18-32°C and relative humidity is about 50-65%.
Maximum revolutions:	60 000 min ⁻¹ + 1 %
Position in machine:	Horizontal
Dynamic load rate:	2330 N for one row
Static load rate:	690 N for one row
Belt load:	$Fr \leq 22N$
Rotor cup weight:	max. 0,085kg
Unbalance:	Residual specific unbalance of bearing with the rotor cup can be in both balancing planes max. 0,5 µm. The maximum permissible specific unbalance in the textile operation in both balancing planes levels is 1,0 µm
Relubrication interval:	4000±100hrs (quantity of the lubricant Klüber ISOFLEX NBU15 is approximately 0,4 ÷ 0,5g for each row)
Corrosion protection:	Conservation in oil fog, in order to avoid corrosion it is protected until it is opened for the first time, but not later than 24 months from the packaging date marked at the package

